

Landmaster 85 Rotovator

Handbook & Instructions

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LANDMASTER 85A (Australian Version)

The version of the Landmaster 85 manufactured for sale in Australia has a different four-stroke engine, and whilst the illustrations in this handbook show the U.K. and general export models, the text and spare parts lists include all relevant information, data and component variations where necessary.

INTRODUCTION

This proved machine, with its reliable four-stroke engine, has ample power for all gardening tasks and can be employed in medium-to-large gardens or on smallholdings, with complete confidence.

A wide range of attachments are available and details will be found in this handbook. All can be fitted, in minutes, without the use of tools so that a great variety of different tasks can be undertaken, in season.

When you have at a later stage, become acquainted with the machine and proved for yourself its versatility and capabilities, you will find that you possess the key to a whole series of power gardening techniques which will constitute, in effect, "mechanised gardening" and give you all of the benefits of improved and easier cultivation.

To get the best work-output and life from the machine, general study of all of the following points is recommended **BEFORE ATTEMPTING FIRST TASKS WITH THE LANDMASTER 85.**

Maintenance is simple and details in this handbook and in the Engine Manufacturers' Handbook will guide the owner-user. Remember that the time spent on routine attention will be repaid many times over by the performance of an efficient machine.

ESSENTIAL FEATURES

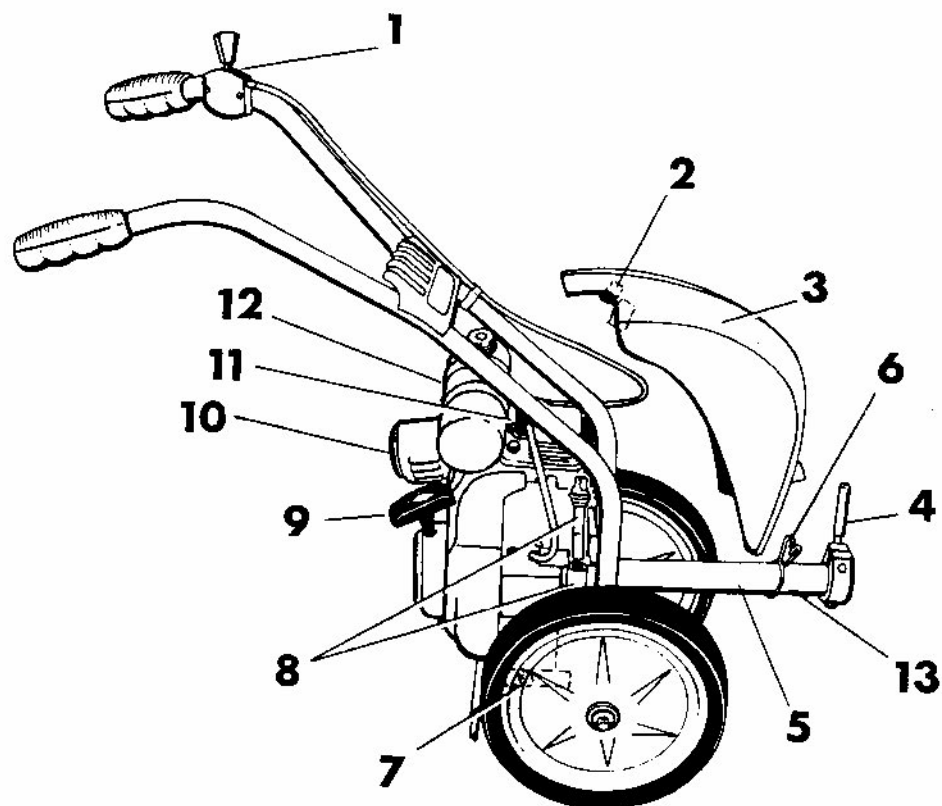
You will see from the illustration (opposite) that the Landmaster 85 is light, compact and easily stored and transported.

Landmaster have built into the machine features derived from a wealth of experience and knowledge gained under widely varied working conditions, at all seasons.

You will note the ease of removal of the stone guard by release of the circlip and spring clips and the readily accessible features of the 3 h.p. engine—petrol tank, oil-sump and recoil starter handle should be identified immediately. Before any attempt is made to fuel and start the engine, do ensure that oil is in the sump and that this shows at a satisfactory level on the dip-stick.

Next you will identify the handlebar throttle lever with its clearly marked settings. The choke control lever is positioned above the air filter. On the Landmaster 85A (Australian Version) the choke lever is to the right of the air filter.

You will find in the various sections of this booklet the recommended sequences of action to “make ready” for any given gardening task. More detailed technical information is to be found in the Engine Manufacturer's data which can be consulted in case of doubt or uncertainty on any particular point.



LANDMASTER 85 - FEATURES ILLUSTRATION

INSTRUCTIONS AND STARTING PROCEDURE

GENERAL

Note that with the exception of the hedge trimmer, all tools and attachments will become instantly driven, once the engine is started — unlike a motor car, there is no clutch to disengage the drive,

PRECAUTIONS

For this reason ENSURE THAT ANY FITTED ATTACHMENT IS SAFELY POSITIONED AND THAT NO HARM CAN COME TO CHILDREN OR PETS WHEN THE MACHINE STARTS TO FUNCTION.

TO STOP THE MACHINE, CUT THE HANDLEBAR THROTTLE-LEVER RIGHT BACK OR, IN EMERGENCY ONLY, REMOVE BLACK SPARK-PLUG CAP.

STARTING PROCEDURE Having selected and fitted the tool or attachment for your task, filled the petrol tank with ordinary, commercial grade petrol and CHECKED THAT THE ENGINE SUMP HAS OIL IN IT (see page 9 for all lubrication details), prepare to start:



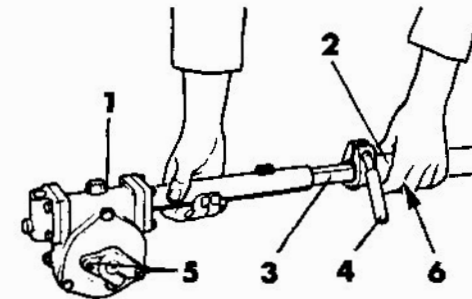
- 1 Turn petrol cock ON, if fitted.
- 2 Set the choke lever on the engine to CHOKE position.
- 3 Set the handlebar throttle lever about one quarter OPEN, from the rear, stop, position. (Individual engines may start best with slightly more, or less throttle).
- 4 Raise any tool or implement clear of the ground, or other obstruction.
- 5 Grip and pull the recoil starting handle s-l-o-w-l-y, until resistance is felt and then PULL SMARTLY. Repeat, if necessary.
- 6 When the engine fires, RESET the throttle lever to the RUN position. As it warms, RETURN the choke lever to it's original position— this **MUST** be done as soon as un-choked, smooth running can be obtained.

AUSTRALIAN MODEL (85A)

To stop the Engine:- Press the shorting strip against the spark plug until engine stops.

FITTING THE TOOL HEAD

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FITTING THE TOOL HEAD

Key:

1. Tool Head
2. Engine Drive Tube
3. Drive Shaft
4. Clamp Lever
5. Driving Pegs
6. Spring-Pin

The tool head is used to convey drive from the engine to the rotary cultivating blades, spin weeder and lawn rake attachments.

A square drive shaft is first slid into the tool head tube and hand turned until it engages.

The hand clamp lever is then released and the tool head, complete with drive shaft, is fed into the engine drive tube after depressing the locating spring-pin. Final to-and-fro twisting of tool head will cause the shaft to engage and the spring-pin will locate in the hole provided in the tool head tube.

Having positioned the tool head, lock the clamp lever on the engine drive-tube to secure the tool head in position.

Details on page 10 explains the way in which rotor blades are assembled, either side of the tool head, and the way in which the head is turned on its side to take the spin weeder or lawn rake.

All other attachments have their own drive-shafts and tubes, and these are connected to the machine in the same way as the tool head.

The various rotor blades and other attachments are described and illustrated on pages 10 and 11.

GENERAL MAINTENANCE

Engine Manufacturers' data will set out details of engine fuelling, lubrication and maintenance. This work is fundamental to retain full working efficiency and particular care should be taken ON A NEW ENGINE. TO CHANGE THE ENGINE OIL AFTER THE FIRST 2 HOURS OF OPERATION — thereafter drain, and REFILL EVERY 20 WORKING HOURS.

On the Australian version (Landmaster 85A) this time is reduced to EVERY 15 WORKING HOURS.

Waste oil should be retained for use as anti-rust coating of tools etc.

SPARK PLUG: Remove and inspect once a month. Clean and maintain electrode gap at 0.030". (0.025" on Australian Model 85A). Refit tightly and renew at beginning of each season or sooner if necessary.

AIR FILTER: Refer to Engine Manufacturers' instructions for details of removal and cleaning.

WHEELS: The machine wheels are generally nylon bushed but these and ancillary wheels will benefit from removal of any grass, etc. and occasional oiling.

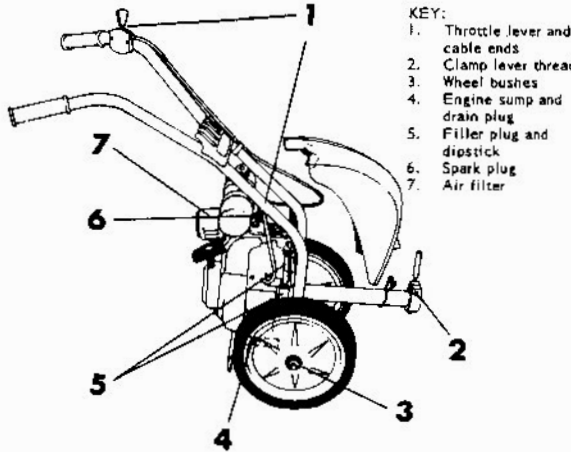
THROTTLE: Once a month, lightly oil the throttle cable and lever.

GENERAL:

1. It is good practice to clean all external surfaces after use, with a soft brush. Wipe over with an oily rag.
2. Leave the drive-tube clamp lever set partially tight during storage.
3. Store in a dry place. Turn engine over periodically when in disuse — pour a teaspoonful of engine oil in through the spark-plug hole before prolonged storage.





LUBRICATION AND MAINTENANCE

Page 9

LUBRICATION	EVERY 5 HOURS, OR ONCE WEEKLY	EVERY 20 HOURS, OR MONTHLY	 <p>KEY: 1. Throttle lever and cable ends 2. Clamp lever thread 3. Wheel bushes 4. Engine sump and drain plug 5. Filler plug and dipstick 6. Spark plug 7. Air filter</p>
THE MACHINE	Check oil level in sump and top-up as necessary. Ensure filler-plug replaced tightly.	Drain and refill engine sump. Oil throttle lever and cable points; also out-side of thread of hand clamp lever.	
THE TOOL HEAD		Remove overflow plug on front casting and top-up through filler plug. Re-fit plugs tightly.	
ATTACHMENTS	Where light oiling is needed, re-oil and wipe off any surplus.	Check all gearbox levels and top-up, as necessary.	
AT END OF GARDENING SEASON, DRAIN ALL SUMPS AND GEARBOXES AND REPLENISH BEFORE STORING			
RECOMMENDED LUBRICANTS			
Summer			Winter
ENGINE	Castrol XL, Mobiloil A, Shell X100-30, Essolube 30, BP Energol SAE 30.		Castrolite, BP Energol SAE 30, Mobiloil Arctic, Shell X 100-30/20.W., Essolube 20.
All year round			
GEARBOXES	Castrol ST.90, Mobilube C.90, Shell Dentax 90, BP Energol SAE 90, Esso Gear Oil 90.		

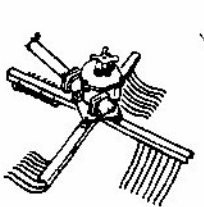

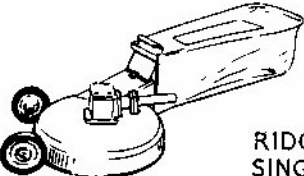
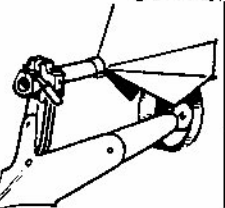
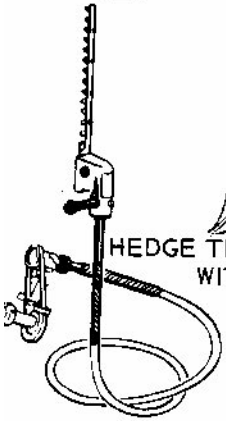
LANDMASTER 85A - ENGINE OILS: SUMMER - SAE 40 Grade.
WINTER - 20-40 Multigrade or SAE 30 oils.

SELECTION, USE AND

ATTACHMENT	USE OF ATTACHMENT	RECOMMENDED FITTING TECHNIQUES
 <p>7"</p>	<p>SLASHER BLADES</p> <p>Used for general tilling of medium soils or final tilth production from loosened, heavy ground.</p>	<p>Slasher and Hoe blades can be assembled in either one or two pair arrangements. These will give combinations of assembly resulting in 12" or 18" width of cut, as shown on left.</p>
 <p>12"</p>	<p>HOE BLADES</p> <p>Used for general weed clearing and soil aeration among plants, for tilth and seed-bed preparations and for digging of light soils.</p>	<p>Special inward facing hoe blades will give a 7" width of cut and a third pair of standard hoe blades will give a 24" width of cut.</p>
 <p>18"</p>		<p>The Pick Tine Blades are normally used as one pair only, for their heavy duty work.</p>
 <p>24"</p>	<p>PICK TINE BLADES</p> <p>Used for the initial breaking of very hard or dry ground, heavy soils and virgin land.</p>	<p>All Blades are assembled with those stamped "L" to the left and those stamped "R" to the right, with stamp marks outwards and the stamped arrows facing away from the machine, at the top of the rotor, when viewed from the handlebars. This will present the sharpened cutting edges to the ground to be worked.</p> <p>When blades are correctly positioned with necessary spacers, the appropriate length of tool-clamp bolt is fed through these and the tool head from the right; with end "tee" seated in blade recesses and all driving pegs engaged, then locked up with hand nut to the left.</p> <p>The assembled tool-head is then fitted to the machine as explained on page 7. THESE POINTS ARE ALL ESSENTIAL FOR CORRECT AND EFFICIENT ROTARY DIGGING OPERATIONS.</p> <p>For "reverse digging" (see page 12), the entire assembly is turned upside down and locked with the hand clamp lever, but no alteration to blades, or other components, is necessary except that the Rotor Hood assembly cannot be used when reverse digging.</p>

FITTING OF ATTACHMENTS

Page 11

ATTACHMENT	USE OF ATTACHMENT	RECOMMENDED FITTING TECHNIQUES
  <p>SPIN WEEDER</p> <p>LAWN RAKE</p>	<p>Invaluable for work between narrow rows of crops and for herbaceous borders.</p> <p>Removes moss and mulch and stimulates fine grass growth.</p>	<p>Spin Weeder and Lawn Rake attachments are both fitted by use of the short tool-clamp bolt. IT IS ESSENTIAL THAT THE SMOOTH FACE OF THE TOOL-HEAD CASTING IS TURNED DOWNWARDS with the hand-nut on the top. This will necessitate the turn of the tool head at right-angles to the digging position and re-locking in this position, with the hand clamp lever. Spacing blocks are fitted on top of the lawn conditioner arms, for use with the Landmaster.</p>
 <p>ROTARY MOWER</p>	<p>Used for the efficient rotary scything of all long grasses in naturalised areas, orchards, etc.</p>	<p>This 16" implement incorporates its own gearbox and is fitted to the Landmaster with the special sprung drive-shaft supplied. Height of cut adjustment is provided by front wheel height settings. A stone guard is supplied and a grass collection bag is available.</p>
 <p>RIDGER AND SINGLE WHEEL CONVERSION</p>	<p>Used in conjunction with each other for all ridging operations.</p>	<p>The Ridger is fitted to the drive-tube with the special clamp. It is a 'static' implement, always used with a pair of Hoe blades for traction. The regular wheels and axle are removed by extracting the axle retaining split-pin. Pull the axle out and substitute the central wheel arrangement.</p>
 <p>HEDGE TRIMMER WITH SPEED INCREASER</p>	<p>Used with convenient flexible drive to a cutting head, suitable for work on hedges, topiary work, etc. Note the necessity for speed increaser and stand.</p>	<p>THESE ARE RECOMMENDED PROPRIETARY PRODUCTS AVAILABLE FROM MOST LANDMASTER DEALERS</p> <p>A proprietary model of speed-increaser is fitted direct to the Landmaster, in a vertical position so that the flexible cable can be inserted and screwed home, after first ensuring the inner cable is properly engaged. The other end of the flexible cable is pushed into the cutter socket, also taking care that the drive is engaged; then locked with the wing-nut clamp. The cutter handle has alternative positions, for ease of use. A typical arrangement is shown here.</p>

ROTARY CULTIVATION TECHNIQUES



Having assembled the **Slasher, Hoe or Pick Tine blades** as recommended in page 10 and fitted the assembled tool head to the machine, as in page 7, position the machine in front of the ground to be dug. You will find that with slight upward lift of the handlebars, the blades will penetrate quite deeply. Retard tendency for the machine to move forward until deep enough, then relax this upward lift. At about 3" depth, you should start to "weave" the cultivator head from side to side as shown. **DO NOT AT ANY TIME ATTEMPT TO PUSH THE MACHINE FORWARD.** The technique described and illustrated will enable the machine to provide its own traction. Adjustment of engine speed is a matter for judgment in practice but if too fast, an undue amount of soil will be thrown back over the machine. Protective hoods can be fitted to prevent undue scattering of soil but generally, an excess of "throw" of soil will be reduced if a slower engine and rotor speed is chosen.

ONLY A RELAXED AND GENTLE HOLD ON THE HANDLEBARS and no strenuous steering or straining is called for.

When a strip of ground has been dug "forwards" in this way, it will be noted that foot and wheel marks remain on the dug surface. To eliminate these, and also, if required, to break the ground down further, **REVERSE DIGGING** can be used. To do this, stop the engine, free the hand clamp lever and turn the complete digging assembly upside down; then re-lock the hand lever (see illustration). Upon re-starting, with the same techniques as above, the machine will re-dig literally backwards, leaving an unmarred, smooth and even tilth. Reverse digging is employed where a final seed-bed finish is required and should only be practised where the soil has been previously loosened.

The **Spin Weeder** will prove invaluable for working between rows, close to plant roots. The tool is simply lowered into the ground and a sweeping motion with the handlebars will create an "arc" of tilled soil. Commence at the furthest point to be cultivated and progressive **backward** movement will leave the desired area completely and thoroughly worked.



FAULT FINDING CHART

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FAULT	LOOK FOR	TO REMEDY
No drive from tool head, or digging blades out of alignment.	Driving blocks revolving freely around tool clamp shaft; or Loose tool clamp nut.	Replace Woodruff keys (see pages 14 and 15); or Check that tool clamp nut is tight.
Poor starting of engine or uneven running.	Empty fuel tank; or, Dirty or wet spark plug; or, Any damaged leads; or, Water in fuel; or, Oil sump low; or, Clogged air filter.	Repair, clean or replenish, as necessary.
Digging tools not giving proper traction through ground.	Blades incorrectly assembled or tool clamp not tight.	Re-fit and tighten.
Tools twisting in the engine drive tube.	Oily tool head tube; or, Dry Clamp lever thread.	Wipe off any oil from the tube and socket. Apply spot of oil (only) to clamp thread to facilitate tightening.
Misalignment any parts or attachments.	Loose nuts and bolts	Vibration may necessitate periodic tightening of external nuts, etc.
If starter cord breaks.	—————	Remove housing, push cord back through hole, knot the end and re-wind cord on to spring pulley. Re-fit cover.

IF IN DOUBT, CONSULT YOUR SUPPLIER FOR ADVICE AND REPLACEMENT PARTS, QUOTING "LM85" OR "LM85A" AND STATE SERIAL NUMBER OF YOUR MACHINE, FROM THE NAMEPLATE, ALSO ANY REQUIRED PART NUMBER IDENTIFIED FROM THE FOLLOWING PAGES OR ENGINE PARTS DATA.

Additional attachments are available for the Horticulturist whose special needs call for implements which would not be of constant value to the private gardener.

Details will be supplied by your Dealer, but you should know that these additional attachments are: STATIC TOOL BAR, EXTENSION HANDLEBAR, 18" and 24" EXTENDED ROTORS, ROTOR HOODS

UNIVERSAL CULTIVATING-TOOL HEAD ASSEMBLY **SPARE PARTS LIST**

Part No.	Description	No. off	Part No.	Description	No. off
10	Worm Bearing (Front)	1	A2061	$\frac{5}{16}$ " B.S.W. x $\frac{7}{8}$ " Set Screw	8
11	Gearbox	1	A2163	Glacier DU 08 Thrust Washer	1
12	Gearbox Cover	1	F1056	Worm Bearing, rear	1
15	Bush	2	F1057	Spacer Washer	1
27	Gearbox Gasket	2	F1060	Drive Shaft (17.60" long)	1
28	Cover Gasket	1			
37	Rotor Hood Fixing Bracket	1			
87	Worm Washer	1			
88	Worm Shaft Assembly	1			
89	Worm Wheel Washer	2			
350	Gearbox Mounting Tube Sub-Assembly	1			
351	Worm	1			
A49	$\frac{1}{4}$ " S.C.F.S. Spring Washer	3			
A100	$\frac{5}{16}$ " S.C.F.S. Spring Washer	8			
A2060	$\frac{1}{2}$ " B.S.F. x $\frac{1}{8}$ " long Set Screw	1			
A253	$\frac{1}{2}$ " Fibre Washer	1			
A1361	Oil Seal 13P/13708725	2			
A1367	Dowel Pin $\frac{3}{16}$ " dia. x $\frac{3}{4}$ " long	4			
A1368	$\frac{5}{16}$ " B.S.W. x $\frac{3}{8}$ " long Set Screw	1			
A1369	$\frac{5}{16}$ " Fibre Washer	1			
A1375*	Woodruff Key No. 505	2			
A1469	$\frac{1}{4}$ " B.S.W. x $\frac{5}{8}$ " Bolt	3			
A1901	Oil Seal W.13106225. R.4	1			

* See pages 6 and 13.

TOOL CLAMPING ASSEMBLY-INSET

31	Driving Block	2
207	Tool Clamp Nut	1
A100	$\frac{5}{16}$ " S.C.F.S. Spring Washer	2
A299	$\frac{5}{16}$ " B.S.F. x $1\frac{1}{4}$ " long Bolt	2
ED53	Tool Clamp Spindle (7" & 12" cultivating)	1†
ED193	Tool Clamp Spindle (18" cultivating)	1
ED194	Tool Clamp Spindle (24" cultivating)	1

† 7" cultivating width is obtained with inward facing hoe blades when a hexagon Nyloc 'T' nut B59 replaces 207 tool clamp nut. 12" width with ordinary slasher or hoe blades. This spindle is also used with the Spin Weeder and Lawn Rake.

ROUND/SQUARE CRANKSHAFT ADAPTOR-INSET

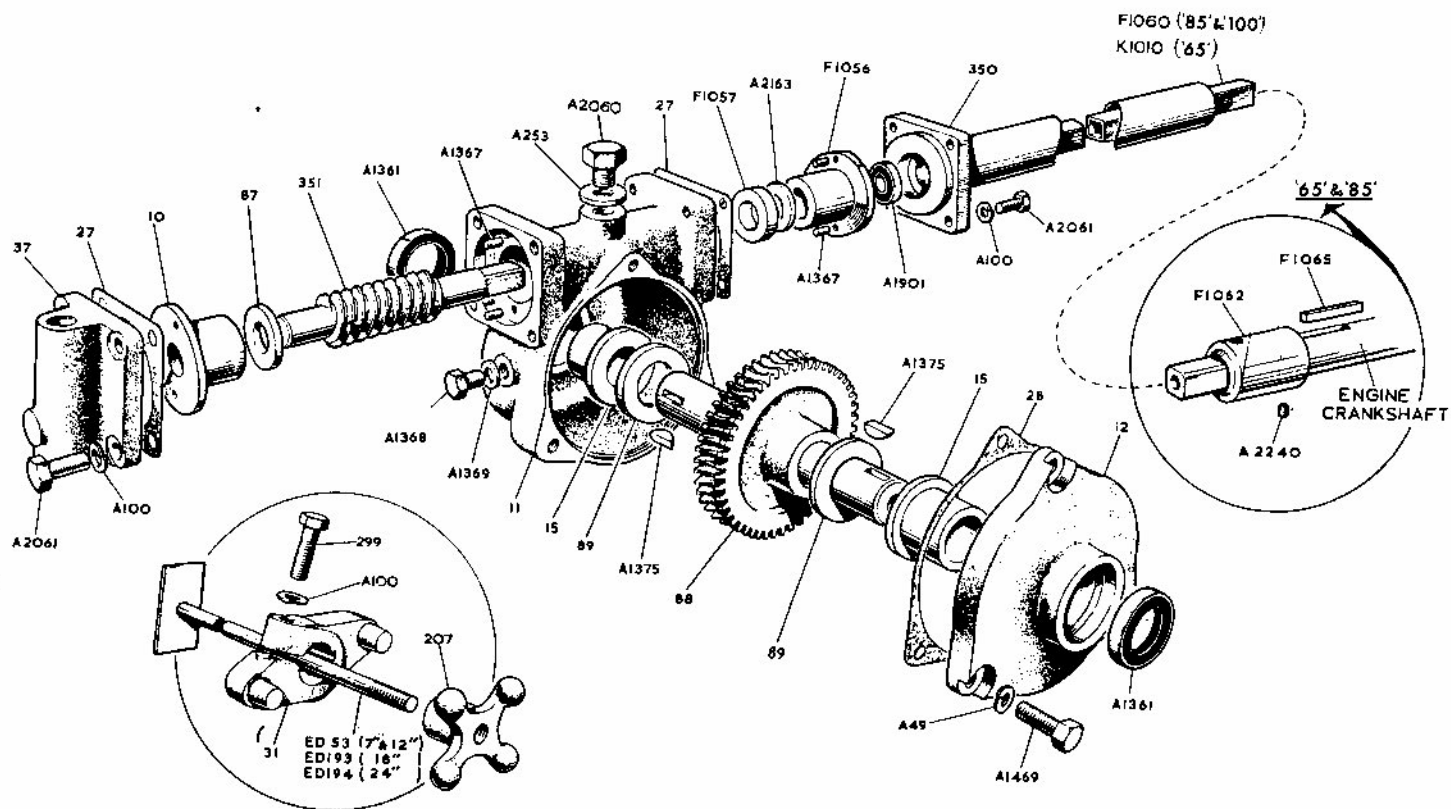
A2240	Socket Set Screw	1
F1062	Crankshaft Adaptor	1
F1065	Key	1

This assembly is fitted to the Landmaster engine crankshaft and remains permanently to convey drive to square drive-shafts.

ALWAYS QUOTE MACHINE SERIAL NUMBER, FROM THE NAMEPLATE, WHEN ORDERING PARTS
ALL SPARE PARTS SHOULD BE OBTAINED FROM YOUR LOCAL DEALER

TOOL HEAD PARTS

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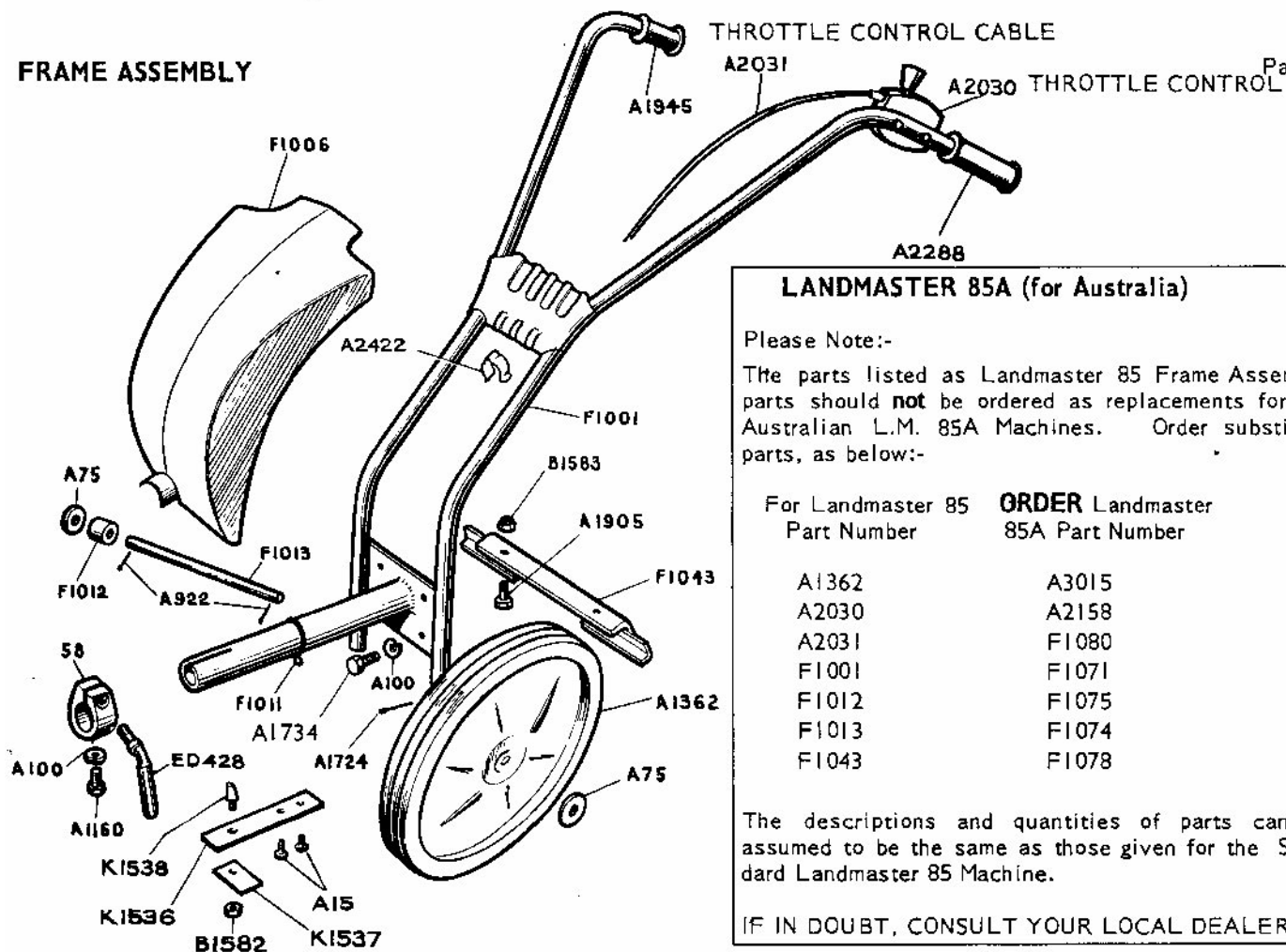
LANDMASTER 85
FRAME ASSEMBLY
SPARE PARTS LIST

Part No.	Description	No. off per Assembly	Part No.	Description	No. off per Assembly
58	Clamp	1	BI582	1/4" U.N.F. Nyloc 'T' Nut	1
A15	2BA x 1/2" Round head Screw	2	BI583	5/16" U.N.F. Nyloc 'T' type Nut	2
A75	1/2" Plain Washer	4	F1001	Main Frame Assembly	1
A100	5/16" S.C.F.S. Spring Washer	5	F1006	Stone Guard	1
ED428	Locking Lever	1	F1011	Spring Clip (Stone Guard)	1
A922	3/32" dia. x 1" long Split Pin	2	F1012	Axle Spacer	2
A1160	5/16" B.S.F. x 1/2" long Set Screw	1	F1013	Axle	1
A1362	Wheel	2	F1043	Wheel Scraper	1
A2422	Cable Clip (Rubber)	1	KI538	Pin	1
A1724	1/8" dia. x 1 1/2" long Split Pin	1	KI536	Spring	1
A1734	5/16" U.N.F. x 3/4" long Set Screw	4	KI537	Plate	1
A2288	Handle Grip	2			
A1906	5/16" U.N.F. x 1 1/2" long Bolt	2			
A2030	Throttle Control	1			
A2031	Throttle Control Cable	1			

ALWAYS QUOTE MACHINE SERIAL NUMBER, FROM THE NAMEPLATE, WHEN ORDERING PARTS

ALL SPARE PARTS SHOULD BE OBTAINED FROM YOUR LOCAL DEALER

FRAME ASSEMBLY



LANDMASTER 85A (for Australia)

Please Note:-

The parts listed as Landmaster 85 Frame Assembly parts should **not** be ordered as replacements for the Australian L.M. 85A Machines. Order substitute parts, as below:-

For Landmaster 85 Part Number **ORDER** Landmaster 85A Part Number

A1362	A3015
A2030	A2158
A2031	F1080
F1001	F1071
F1012	F1075
F1013	F1074
F1043	F1078

The descriptions and quantities of parts can be assumed to be the same as those given for the Standard Landmaster 85 Machine.

IF IN DOUBT, CONSULT YOUR LOCAL DEALER.

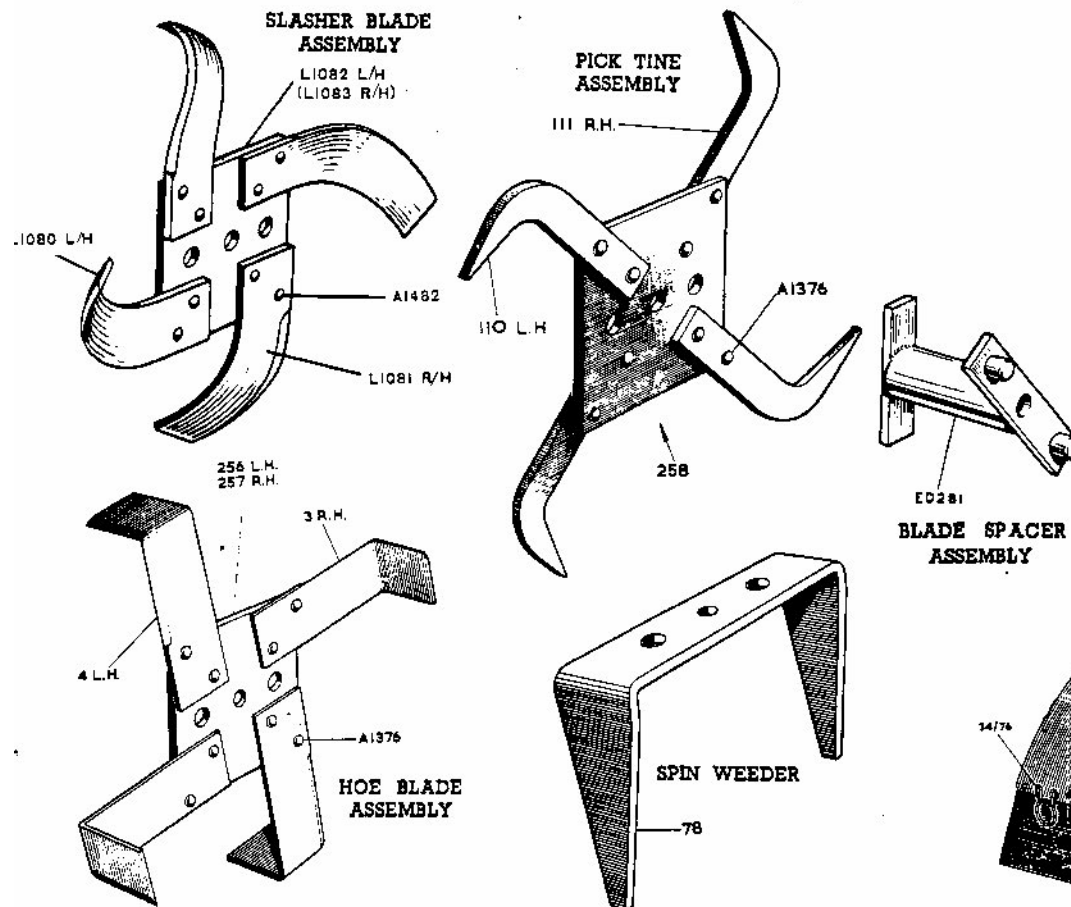
BLADE ASSEMBLIES – Spare Parts List

Part No.	Description	No. off per Assembly	Part No.	Description	No. off per Assembly
SLASHER BLADE ASSEMBLY			BLADE SPACER ASSEMBLY		
L1082	Complete Slasher Blade Assembly, L/hand.		ED281	Blade Assembly Spacer	2 or 4
L1083	Complete Slasher Blade Assembly, R/hand.		ROTOR HOOD ASSEMBLY (Optional)		
L1080	Tine, L/hand.	2	ED289	Rotor Hood Assembly, 7"	1
L1081	Tine, R/hand.	2	CUB88	Rotor Hood Assembly, 12"	1
AI482	$\frac{1}{4}$ " x $\frac{7}{16}$ " long Snap Head Rivet	8	ED291	Rotor Hood Assembly, 18"	1
GM30	Tool Plate	1	ED296	Rotor Hood Assembly, 24"	1
PICK TINE ASSEMBLY			Hood Assemblies are made up to suit cultivating widths of blades from the following items:—		
258	Complete Pick Tine Assembly.		34/76	Rotor Hood Spring Clip	1
110	Tine, L/hand.	2	34/81	Rubber Washer	1
111	Tine, R/hand.	2	222	Spring Pin	1
AI376	$\frac{1}{4}$ " x $\frac{1}{2}$ " long Snap Head Rivet	8	AI055	Bifurcated Rivet, type 6	—
GM30	Tool Plate	1	ED187	Rear Flap, for 7" Hood	2
SPIN WEEDER			ED99	Rear Flap, for 12" Hood	2
78	Complete Spin Weeder.	1	ED183	Rear Flap, for 18" Hood	2
HOE BLADE ASSEMBLY			ED179	Rear Flap, for 24" Hood	2
256	Complete Hoe Blade Assembly, L/hand.		ED188	Clamping Plate, for 7" Hood Flaps	2
257	Complete Hoe Blade Assembly, R/hand.		ED100	Clamping Plate, for 12" Hood Flaps	2
3	Hoe Blade, R/hand.	2	ED184	Clamping Plate, for 18" Hood Flaps	2
4	Hoe Blade, L/hand.	2	ED180	Clamping Plate, for 24" Hood Flaps	2
AI376	$\frac{1}{4}$ " x $\frac{1}{2}$ " Snap Head Rivet	8	Rotor Hood Assembly parts shown are for the 12" arrangement. Other widths should be ordered as above.		
GM30	Tool Plate	1			

ALWAYS QUOTE MACHINE SERIAL NUMBER, FROM THE NAMEPLATE, WHEN ORDERING PARTS

ALL SPARE PARTS SHOULD BE OBTAINED FROM YOUR LOCAL DEALER

PARTS DRAWINGS OF BLADES, SPACER, WEEDER & HOOD



No statement or representation in this Handbook or in the Attachment Sheets, proffered as guidance to the owner or user of the machine or ancillary equipment, shall be construed as enlarging or varying the terms of Guarantee, which are as follows:-

GUARANTEE

We guarantee that all reasonable precautions have been taken to ensure the excellence of materials and workmanship used in the Landmaster and ancillary equipment and undertake to make good any defects in these respects at any time within 12 months of purchase by the first owner-user, subject to conditions below. Our liability under this guarantee is limited to the replacement of any part only which may prove defective during that time, and after being subject to reasonable use, and we will not be responsible for any expense incurred by the purchaser in removing or replacing any parts sent for inspection, or in replacing any new parts.

The guarantee does not apply to defects caused by wear and tear, misuse, over-loading, neglect, hiring out, alteration to the original chassis or body, or to any chassis to which has been attached any fittings, not approved by us.

Proprietary articles are subject to the terms of guarantee, as stipulated by their respective manufacturers. Any claim under this guarantee must be made via our dealer and accompanied by the defective part, stating the nature of the complaint, together with the machine number and date of purchase. The guarantee expressly excludes any expenses incurred in dismantling or in fitting any new part which may be supplied by us.

NOTE.—It is important that all claims made under the guarantee are made through the dealer from whom you purchased the equipment. The parts should be sent or handed to your dealer, as he is entitled to charge travelling time and labour charges if he is called upon to attend the machine away from his depot.

