Manual For Flymo DM Petrol Cultivator Instruction Sheet Part 2 of 2

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OPERATING AND MAINTENANCE
INSTRUCTIONS
MODELS
80200 to 81299

IN THE INTEREST OF SAFETY

DO NOT RUN ENGINE AT EXCESSIVE SPEEDS. Operating an engine at excessive speeds increases the hazard of personal injury. DO NOT TAMPER WITH PARTS WHICH MAY INCREASE THE GOVERNED SPEED.

For rotary lawn mowers, A.N.S.I. Standard Safety Specifications for Power Lawn Mowers specify a maximum blade tip speed of 19,000 feet per minute (96.5 meters per second), primarily to reduce the hazard from thrown objects.

Rotary lawn mower manufacturers select the governed top speed of the engine based on the length and design of the cutter blade and design of other mower parts.

All rotary lawn mowers should be checked for conformance to the A.N.S.I. Standard Safety Specifications for Power Lawn Mowers on blade tip speed, if the engine is repaired or replaced, or if mower parts are changed.

Dirt and grass clippings or other debris, in cooling fins or governor parts can affect engine speed. See cleaning instructions in MAINTENANCE section.

DANGER: GASOLINE VAPOR IS HIGHLY FLAMMABLE. Refuel outdoors preferably, or only in well ventilated areas.

DO NOT STORE, SPILL OR USE GASOLINE NEAR AN OPEN FLAME or devices such as a stove, furnace, water heater which utilize a pilot light, or devices that can create a spark.

If gasoline is accidentally spilled, move machine away from area of spill and avoid creating any source of ignition until gasoline vapors have dissipated.

DO NOT REFUEL GASOLINE TANK WHILE ENGINE IS RUNNING.

DO NOT RUN THE ENGINE IN AN ENCLOSED AREA. Exhaust gases contain carbon monoxide, an odorless and deadly poison. TO PREVENT ACCIDENTAL STARTING always remove the spark plug from the engine, before working on the engine or equipment driven by the engine.

Except for adjustment; DO NOT operate engine if air cleaner or cover directly over carburetor air intake is removed. Removal of such part could create a fire hazard.

DO NOT OPERATE WITHOUT A MUFFLER OR TAMPER WITH THE EXHAUST SYSTEM. Damaged mufflers or spark arresters could create a fire hazard. Inspect periodically and replace if necessary.

DO NOT STRIKE FLYWHEEL with a hard object or metal tool as this may cause flywheel to shatter in operation, causing personal injury or property damage. Use Briggs & Stratton approved tools only, and if in doubt, contact your Authorized Briggs & Stratton Service Center.

ALWAYS KEEP HANDS AND FEET CLEAR OFROTATING PARTS.

IN THE INTEREST OF ENVIRONMENT

A muffler which leaks because of rust or damage can permit an increased exhaust noise level. Therefore, examine the muffler periodically to be sure it is functioning effectively. To purchase a new muffler, see SERVICE AND REPAIR INFORMATION.

WARNING: If this engine is not equipped with a spark arrester and is to be used on any forest covered, brush covered, or grass covered unimproved land, before using on such land a spark arrester must be added to the muffler. The arrester must be maintained in effective working order by the operator. In the State of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands. See your Authorized Briggs & Stratton Service Center for spark arrester muffler options.

SERVICE & REPAIR INFORMATION

If service or repair is needed, contact an Authorized Briggs & Stratton Service Center. To serve you promptly and efficiently, the Service Center will need the model, type and code number on your engine.

Each Authorized Service Center carries a stock of original Briggs & Stratton repair parts and is equipped with special service tools. Trained mechanics assure expert repair service on all Briggs & Stratton engines.

Major engine repairs should not be attempted unless you have the proper tools and a thorough knowledge of internal combustion engine repair procedure.

Your nearest service center is listed in the "Yellow Pages" under "Engines, Gasoline" or "Gasoline Engines." He is one of over 25,000 authorized dealers available to serve you.

This illustrated book includes "Theories of Operation," common specifications, and detailed information covering the adjustment, tune-up and repair procedures for 2 through 18 H.P. single cylinder models. It is available from any Authorized Briggs & Stratton Service Center. Order as Part Number 270962.

BRIGGS & STRATTON CORP.
Milwaukee, Wisconsin 53201
BEFORE STARTING

READ THE OPERATING INSTRUCTIONS OF THE EQUIPMENT THIS ENGINE POWERS

Use a high quality detergent oil classified "For Service SC, SD, SE or MS." Detergent oils keep the engine cleaner and retard the formation of gum and varnish deposits. Nothing should be added to the recommended oil.

RECOMMENDED SAE VISCOSITY GRADES

<table>
<thead>
<tr>
<th>Temperature Range</th>
<th>5W-20</th>
<th>5W-30</th>
<th>10W-30</th>
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TEMPERATURE RANGE ANTICIPATED BEFORE NEXT OIL CHANGE

*If not available, a synthetic oil may be used having 5W-20, 5W-30 or 5W-40 viscosity.

TO FILL CRANKCASE WITH OIL

Place engine level. Clean area around oil fill before removing oil fill plug or oil minder.

OIL FILL PLUG Remove oil fill plug or (optional) oil-minder. Fill crankcase to point of overflowing. POUR SLOWLY. Capacity 1 1/4 pints (0.59 liters). Replace oil fill plug or oil-minder.

EXTENDED OIL FILL

(Optional) Remove cap and dipstick. FILL TO FULL MARK on dipstick, POUR SLOWLY. Capacity 1 1/4 pints (0.59 liters). When checking oil level, screw dipstick assembly firmly but slowly until cap bottoms on tube. DO NOT OVERFILL. Dipstick assembly must be securely assembled to tube at all times when engine is operating.

FILL FUEL TANK

Use clean, fresh, "regular grade leaded or low-lead" gasoline. DO NOT MIX OIL WITH GASOLINE.

NOTE: The use of "lead-free" gasoline produces fewer combustion deposits, but may shorten valve life if carburetor adjustment is too lean.
STARTING

Start, store and fuel engine in a level position.

CHoke ENGINE
Engine may be equipped with either manual, remote or choke-a-matic controls.

MANUAL CHoke: Move lever as illustrated.

CHoke-A-MATIC CONTROLS: Move controls as far as possible toward “Choke” or “Start.”

STOP SWITCH: Move STOP switch away from spark plug or to RUN position as illustrated, if so equipped.

NOTE: A warm engine requires less choking than a cold engine.

NOTE: Engine may not start if controls on powered equipment do not close choke fully. See ADJUSTMENT section.

GOVERNOR SPEED CONTROL LEVER: Move governor speed control lever to “RUN,” “FAST” or “START” position if so equipped.

REWIND STARTER. Grasp starter grip as illustrated and pull out cord rapidly to overcome compression and prevent kickback. Repeat if necessary with choke opened slightly. When engine starts open choke gradually.

ROPE STARTER. Wind the starter rope around the pulley in direction shown by arrow. Pull the rope with a quick full arm stroke to overcome compression and prevent kickback. Repeat if necessary with choke opened slightly. When engine starts, open choke gradually.

NOTE: When using rope starter to crank engine, use caution so knotted end of rope does not strike persons standing nearby.

TO STOP ENGINE
Move engine speed control to “STOP” or “OFF” position.

MAINTENANCE

CHECK OIL LEVEL regularly — after each five hours of operation. BE SURE OIL LEVEL IS MAINTAINED.

CHANGE OIL after first five hours of operation. Thereafter change every 25 hours of operation. Remove oil drain plug and drain oil while engine is warm. Replace drain plug. Remove oil fill plug, oil-minder or cap and dipstick and refill with new oil of proper grade. Replace oil fill plug, oil-minder or cap and dipstick.

CHANGE OIL (GEAR REDUCTION optional) Remove oil level plug and oil fill plug. Drain oil every 100 hours of operation. To refill, pour 10W-30 oil into filler hole until it runs out level check hole. Replace both plugs. Oil fill
TO SERVICE AIR CLEANER

"OIL FOAM" AIR CLEANER
Clean and re-oil foam element at three month intervals or every 25 hours, whichever occurs first.

NOTE: Service air cleaner more often under dusty conditions.
1. Remove screw.
2. Remove air cleaner carefully to prevent dirt from entering carburetor.
3. Take air cleaner apart and clean.
   a. WASH foam element in kerosene or liquid detergent and water to remove dirt.
   b. Wrap foam in cloth and squeeze dry.
   c. Saturate foam with engine oil. Squeeze to remove excess oil.
4. Reassemble parts and fasten to carburetor securely with screw.

DUAL ELEMENT AIR CLEANER

DUAL ELEMENT AIR CLEANER (OPTIONAL)
Clean and re-oil foam pre-cleaner at three month intervals or every 25 hours, whichever occurs first.

NOTE: Service more often under dusty conditions.
1. Remove knob and cover.
2. Remove foam pre-cleaner by sliding it off of the paper cartridge.
3. a. Wash foam pre-cleaner in kerosene or liquid detergent and water.
   b. Wrap foam pre-cleaner in cloth and squeeze dry.
   c. Saturate foam pre-cleaner in engine oil. Squeeze to remove excess oil.
4. Install foam pre-cleaner over paper cartridge. Reassemble cover and screw down tight.

Yearly or every 100 hours, whichever occurs first, remove paper cartridge. Clean by tapping gently on flat surface. If very dirty, replace cartridge, or wash in a low or nonsudsing detergent and warm water solution. Rinse thoroughly with flowing water from inside out until water is clear. Cartridge must be allowed to stand and air dry thoroughly before using. Service more often if necessary.

CAUTION: Petroleum solvents, such as kerosene, are not to be used to clean cartridge. They may cause deterioration of the cartridge. DO NOT OIL CARTRIDGE. DO NOT USE PRESSURIZED AIR TO CLEAN OR DRY CARTRIDGE.

CLEAN COOLING SYSTEM — Grass, chaff or dirt may clog the rotating screen and the air cooling system, especially after prolonged service cutting dry grass. Yearly or every 100 hours, whichever occurs first, remove the blower housing and clean the areas shown to avoid overspeeding, overheating and engine damage. Clean more often if necessary.

DANGER: Periodically clean muffler area to remove all grass, dirt and combustible debris.

SPARK PLUG — Clean and reset gap at .030" every 100 hours of operation.
CONTROL ADJUSTMENTS:
The remote control must be properly adjusted to stop, start and operate the engine at maximum speed.

TO CHECK OPERATION OF CHOKE CONTROLS:
Move remote control lever to "Choke" position. The carburetor choke should be closed.

![Diagram of choke control](image)

**To Adjust:**
Place remote control lever on equipment in FAST (high speed) position. Loosen control casing clamp screw (B) on carburetor. Move control casing (A) and wire forward or backward until speed lever (C) just touches the choke operating link at (D). Tighten casing clamp screw (B) on carburetor. Re-check operation of controls after adjustment. Move control lever to "STOP" position. Lever should make good contact with stop switch if so equipped. Replace air cleaner.

GOVERNOR SPEED CONTROL LEVER
The acceptable operating speed range is 1800 to 3600 RPM. Idle speed is 1750 RPM. The manufacturer of the equipment on which the engine is used, specifies the top governed no load speed at which the engine may be operated. DO NOT EXCEED this speed.

Standard Control
To increase engine speed, bend tang to lengthen governor spring.
To decrease engine speed, bend tang to shorten governor spring.

![Diagram of governor speed control](image)

NOTE: All carburetor adjustments must be made with the air cleaner on engine.

FINAL ADJUSTMENT
Place governor speed control lever in "FAST" position. Turn needle valve in until engine misses (clockwise - lean mixture), then turn it out past smooth operating point until engine runs unevenly (rich mixture). Now turn needle valve to the mid point between rich and lean to the engine runs smoothly. Next, adjust idle RPM. Rotate throttle counterclockwise and hold against stop. Adjust idle speed adjusting screw to smooth operating point. Increase throttle - engine should accelerate without hesitation or sputtering. If engine does not accelerate, the carburetor should be re-adjusted, usually to a slightly richer mixture.
GENERAL INFORMATION

This engine is a single-cylinder, L-head, air-cooled type.

MODEL SERIES 80200 to 81299

Bore .................................................. 2-3/8" (60.3 mm)
Stroke .................................................. 1-3/4" (44.5 mm)
Displacement ........................................ 7.75 cu. in. (127.0 cc)
Horsepower .......................................... 3.00 Max. @ 3600 RPM
Torque (Ft. Lbs.) ................................. 4.6 Max. @ 3100 RPM

The horsepower rating listed is established in accordance with the Society of Automotive Engineers Test Code - J607. For practical operation, the horsepower loading should not exceed 85% of this rating. Engine power will decrease 3½% for each 1,000 feet (304.8 m) above sea level and 1% for each 10° above 60° F (16° C).

In some areas, local law requires the use of a resistor spark plug so as to suppress ignition signals. If an engine was originally equipped with a resistor spark plug, be sure to use the same type of spark plug for replacement.

TUNE-UP SPECIFICATIONS

<table>
<thead>
<tr>
<th>Spark Plug Type</th>
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<tr>
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<td>235</td>
<td>WSSE</td>
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<tr>
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<td>245</td>
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<tr>
<td>Resistor Long Plug</td>
<td>RJ-9</td>
<td>306</td>
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</tbody>
</table>

| Spark Plug Gap | .030" (.76 mm) |
| Ignition Point Gap | .020" (.51 mm) |
| Intake Valve Clearance | .005" - .007" (.13 - .18 mm) |
| Exhaust Valve Clearance | .009" - .011" (.23 - .28 mm) |

STORAGE INSTRUCTIONS

Engines to be stored over 30 days should be completely drained of fuel to prevent gum deposits forming on essential carburetor parts, fuel filter and tank.

NOTE: The use of a fuel additive, such as STA-RILT, or an equivalent, will minimize the formation of fuel gum deposits during storage. Such an additive may be added to the fuel tank of the engine, or to the gasoline in a storage container.

a. All fuel should be removed from the tank. Run the engine until it stops from lack of fuel. The small amount of fuel that remains in the sump of the tank should be removed by absorbing it with a clean, dry cloth.

b. While engine is still warm, drain oil from crankcase. Refill with fresh oil.

c. Remove spark plug, pour one ounce (29.6 cc) of engine oil into cylinder, and crank slowly to distribute oil. Replace spark plug.

d. Clean dirt and chaff from cylinder, cylinder head fins, blower housing, rotating screen, and muffler areas.

e. Store in a clean and dry area.