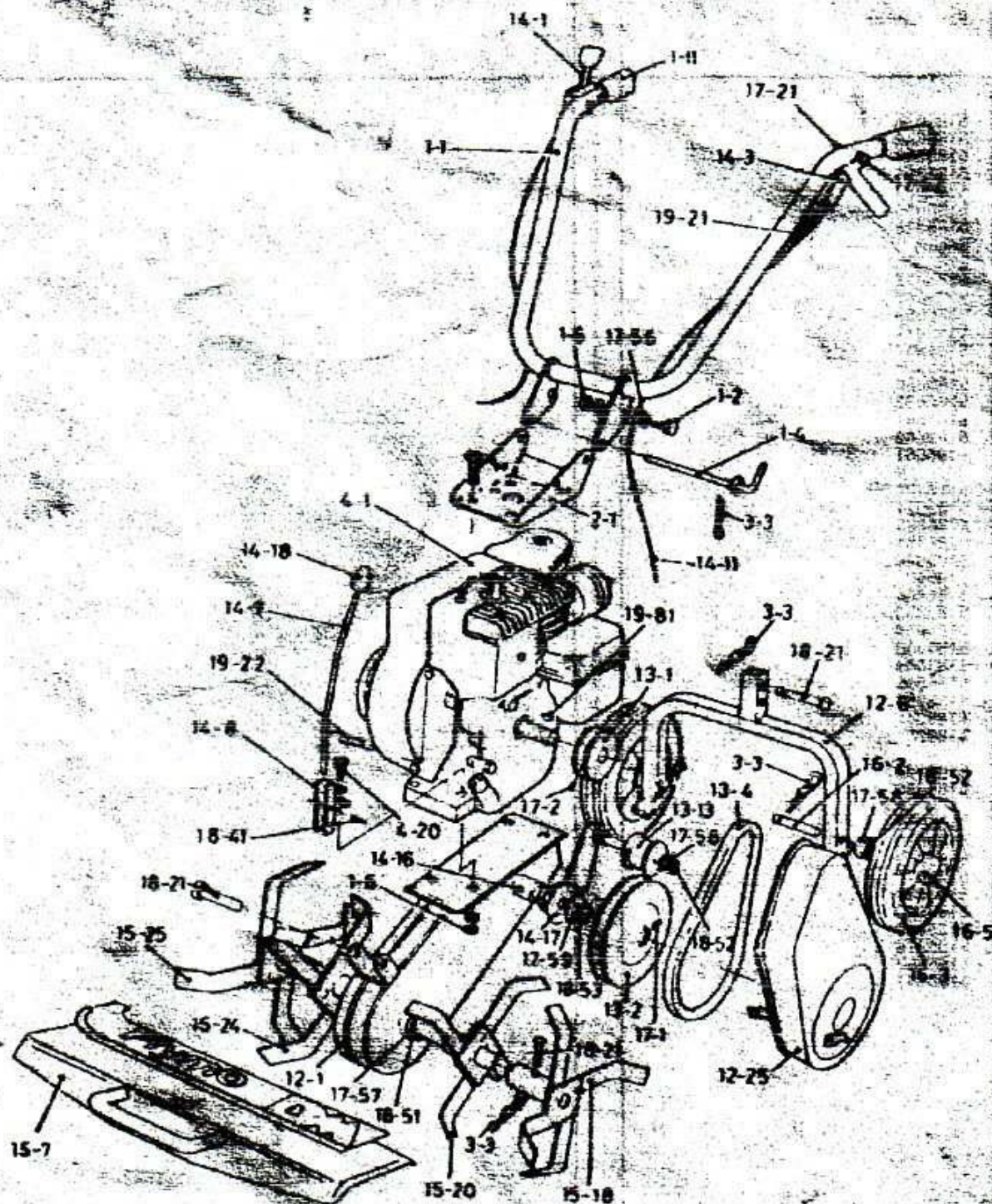


# **Manual For Flymo DM Petrol Cultivator Instruction Sheet Part 2 of 2**

This is a free download from  
[www.allotment-garden.org](http://www.allotment-garden.org)

D.M. COL





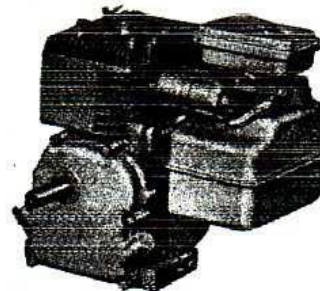
# D.M. CULPINSON 5

	Part Number	DN	
1-1	5185335	1	
1-2	5185334	2	
1-4	5185342	1	
1-6	5185351-01	2	
1-17	5185357	2	
2-1	5185360	1	
3-3	5185328	9	
4-1	Engine	1	
4-20	5185370	4	
12-1	5185552	1	
12-6	5185553	1	
12-25	5185559	1	
13-1	5185561	1	
13-2	5185567	1	
13-4	5185569	1	
13-13	5185566	1	
14-1	5185568	1	
14-3	5185561	1	
14-7	5185562	1	
14-8	5185561	1	
16-11	5185572	1	
16-18	5185571	2	
16-17	5185565	1	
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16-7	5185569	1	
15-19	5185563	1	
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17-42	5140184	1	
17-57	5185582	1	
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18-21	5185580	1	
18-41	5185587	1	
18-61	5185588	1	
18-52	5185580	1	
18-53	5185588	1	
18-21	5185516	1	
19-22	5185587	1	
19-81	5185547	1	





# Briggs & Stratton OPERATING AND MAINTENANCE INSTRUCTIONS MODELS 80200 to 81299



## IN THE INTEREST OF SAFETY

**DO NOT RUN ENGINE AT EXCESSIVE SPEEDS.** Operating an engine at excessive speeds increases the hazard of personal injury. **DO NOT TAMPER WITH PARTS WHICH MAY INCREASE THE GOVERNED SPEED.**

For rotary lawnmower safety, A.N.S.I. Standard Safety Specifications for Power Lawn Mowers specify a maximum blade tip speed of 19,000 feet per minute (96.5 meters per second), primarily to reduce the hazard from thrown objects.

Rotary lawnmower manufacturers select the governed top speed of the engine based on the length and design of the cutter blade and design of other mower parts.

All rotary lawnmowers should be checked for conformance to the A.N.S.I. Standard Safety Specifications for Power Lawn Mowers on blade tip speed, if the engine is repaired or replaced, or if mower parts are changed.

Dirt and grass clippings or other debris, in cooling fins or governor parts can affect engine speed. See cleaning instructions in MAINTENANCE section.

**DANGER:** GASOLINE VAPOR IS HIGHLY FLAMMABLE. Refuel outdoors preferably, or only in well ventilated areas.

**DO NOT STORE, SPILL OR USE GASOLINE NEAR AN OPEN FLAME** or devices such as a stove, furnace, water heater which utilize a pilot light, or devices that can create a spark.

If gasoline is accidentally spilled, move machine away from area of spill and avoid creating any source of ignition until gasoline vapors have dissipated.

**DO NOT REFUEL GASOLINE TANK WHILE ENGINE IS RUNNING.**

**DO NOT RUN THE ENGINE IN AN ENCLOSED AREA.** Exhaust gases contain carbon monoxide, an odorless and deadly poison.

**TO PREVENT ACCIDENTAL STARTING** always remove the spark plug from the engine, before working on the engine or equipment driven by the engine.

Except for adjustment; **DO NOT** operate engine if air cleaner or cover directly over carburetor air intake is removed. Removal of such part could create a fire hazard.

**DO NOT OPERATE WITHOUT A MUFFLER OR TAMPER WITH THE EXHAUST SYSTEM.** Damaged mufflers or spark arresters could create a fire hazard. Inspect periodically and replace if necessary.

**DO NOT STRIKE FLYWHEEL** with a hard object or metal tool as this may cause flywheel to shatter in operation, causing personal injury or property damage. Use Briggs & Stratton approved tools only, and if in doubt, contact your Authorized Briggs & Stratton Service Center.

**ALWAYS KEEP HANDS AND FEET CLEAR OF ROTATING PARTS.**

## IN THE INTEREST OF ENVIRONMENT

A muffler which leaks because of rust or damage can permit an increased exhaust noise level. Therefore, examine the muffler periodically to be sure it is functioning effectively. To purchase a new muffler, see SERVICE AND REPAIR INFORMATION.

**WARNING:** If this engine is not equipped with a spark arrester and is to be used on any forest covered, brush covered, or grass covered unimproved land, before using on such land a spark arrester must be added to the muffler. The arrester must be maintained in effective working order by the operator. In the State of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands. See your Authorized Briggs & Stratton Service Center for spark arrester muffler options.

# SERVICE & REPAIR INFORMATION

If service or repair is needed, contact an Authorized Briggs & Stratton Service Center. To serve you promptly and efficiently, the Service Center will need the model, type and code number on your engine.

Each Authorized Service Center carries a stock of original Briggs & Stratton repair parts and is equipped with special service tools. Trained mechanics assure expert repair service on all Briggs & Stratton engines.

Major engine repairs should not be attempted unless you have the proper tools and a thorough knowledge of internal combustion engine repair procedure.



Your nearest service center is listed in the "Yellow Pages" under "Engines, Gasoline" or "Gasoline Engines." He is one of over 25,000 authorized dealers available to serve you.

This illustrated book includes "Theories of Operation," common specifications, and detailed information covering the adjustment, tune-up and repair procedures for 2 through 16 H.P. single cylinder models. It is available from any Authorized Briggs & Stratton Service Center. Order as Part Number 270962.



**BRIGGS & STRATTON CORP.**  
Milwaukee, Wisconsin 53201

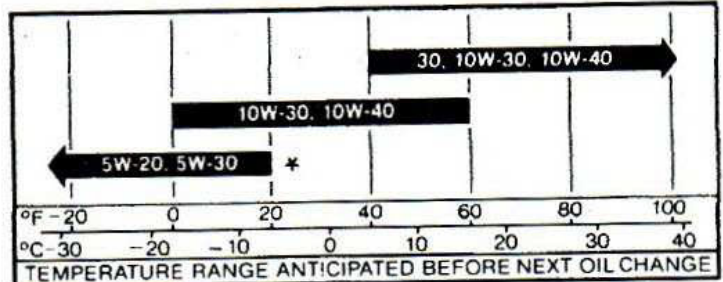


# BEFORE STARTING

## READ THE OPERATING INSTRUCTIONS OF THE EQUIPMENT THIS ENGINE POWERS

Use a high quality detergent oil classified "For Service SC, SD, SE or MS." Detergent oils keep the engine cleaner and retard the formation of gum and varnish deposits. Nothing should be added to the recommended oil.

## RECOMMENDED SAE VISCOSITY GRADES

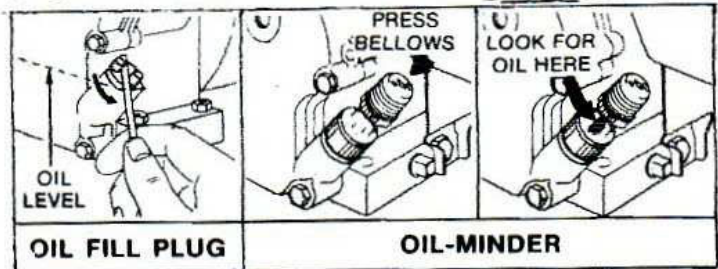


\*If not available, a synthetic oil may be used having 5W-20, 5W-30 or 5W-40 viscosity.

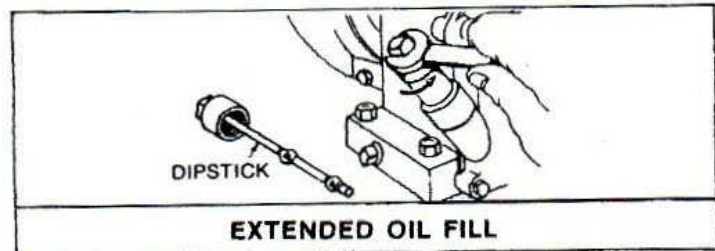
## TO FILL CRANKCASE WITH OIL

Place engine level. Clean area around oil fill before removing oil fill plug or oil minder.

**OIL FILL PLUG** Remove oil fill plug or (optional) oil-minder. Fill crankcase to point of overflowing. **POUR SLOWLY.** Capacity 1½ pints (0.59 liters). Replace oil fill plug or oil-minder.



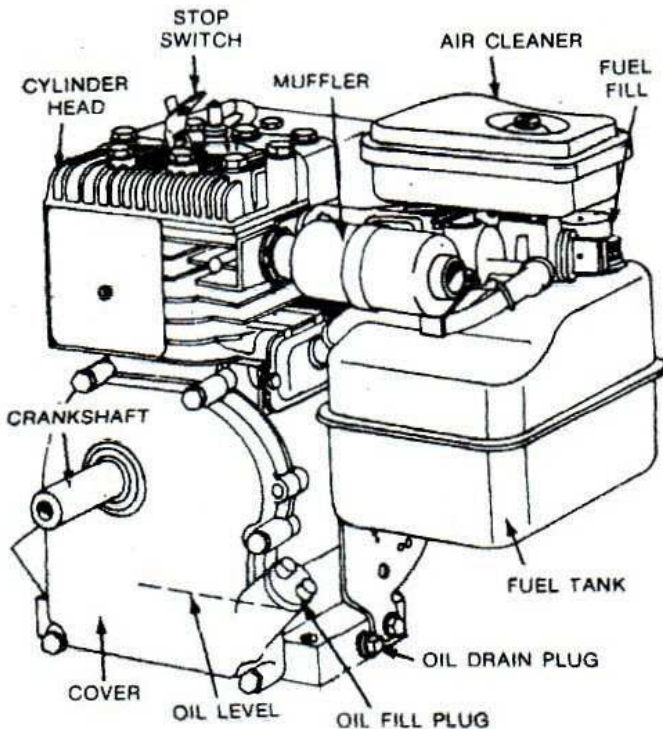
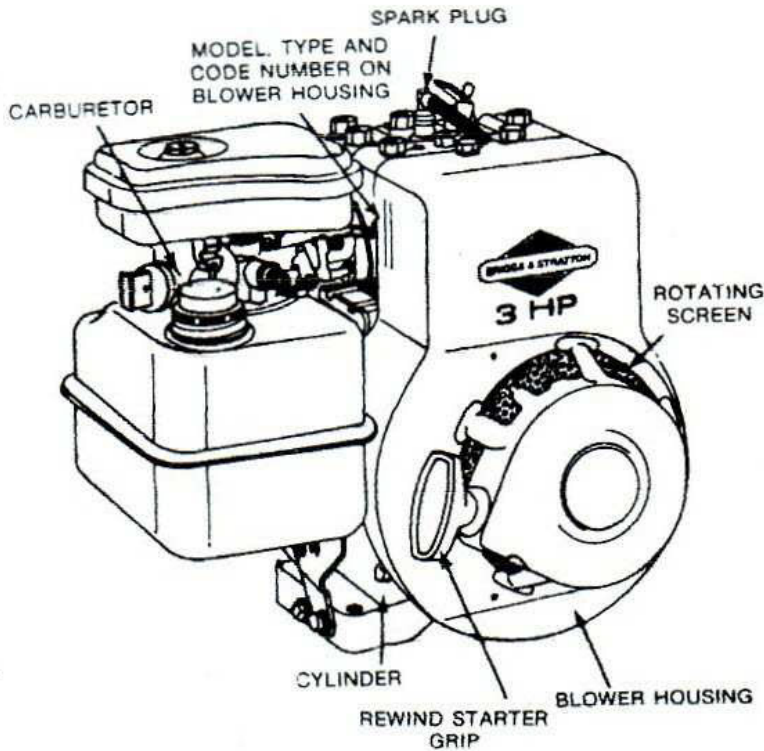
**EXTENDED OIL FILL.** (Optional) Remove cap and dipstick. **FILL TO FULL MARK** on dipstick, **POUR SLOWLY.** Capacity 1½ pints (0.59 liters). When checking oil level, screw dipstick assembly firmly but slowly until cap bottoms on tube. **DO NOT OVERFILL.** Dipstick assembly must be securely assembled to tube at all times when engine is operating.



## FILL FUEL TANK

Use clean, fresh, "regular grade leaded or low-lead" gasoline. **DO NOT MIX OIL WITH GASOLINE.**

**NOTE:** The use of "lead-free" gasoline produces fewer combustion deposits, but may shorten valve life if carburetor adjustment is too lean.





# STARTING

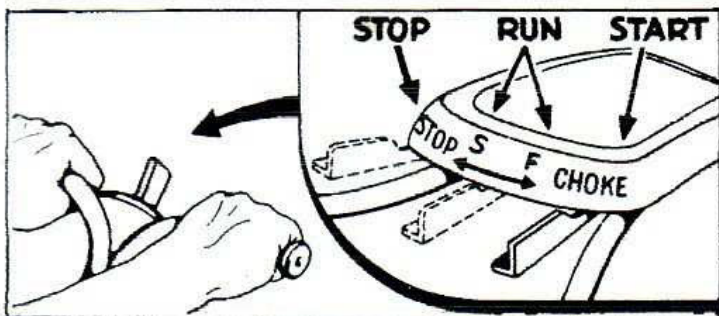
Start, store and fuel engine in a level position.

**CHOKE ENGINE** Engine may be equipped with either manual, remote or choke-a-matic controls.

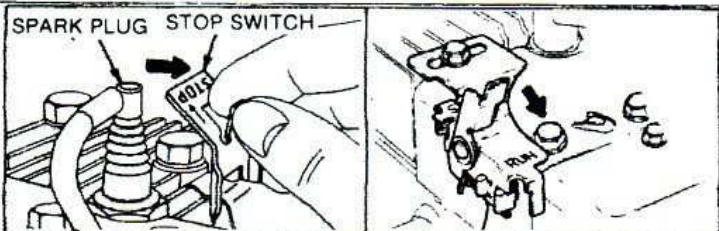
**MANUAL CHOKE:** Move lever as illustrated.



**CHOKE-A-MATIC CONTROLS:** Move controls as far as possible toward "Choke" or "Start."



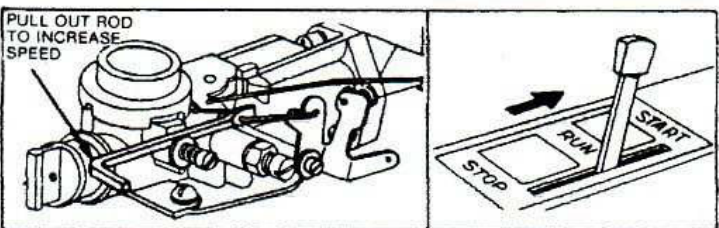
**STOP SWITCH:** Move STOP switch away from spark plug or to RUN position as illustrated, if so equipped.



**NOTE:** A warm engine requires less choking than a cold engine.

**NOTE:** Engine may not start if controls on powered equipment do not close choke fully. See ADJUSTMENT section.

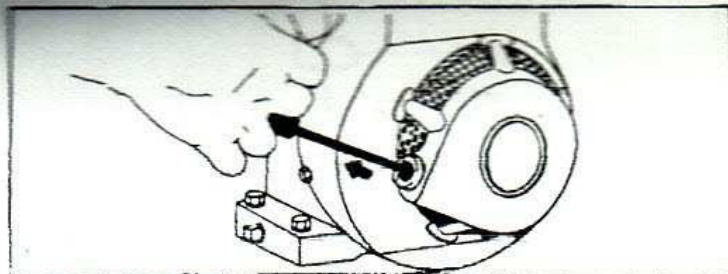
**GOVERNOR SPEED CONTROL LEVER:** Move governor speed control lever to "RUN," "FAST" or "START" position if so equipped.



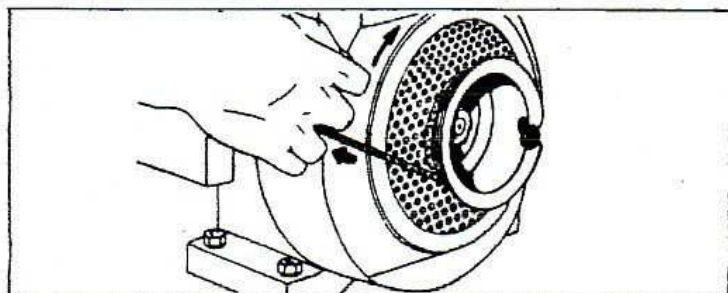
## TO START ENGINE

**DANGER:** ALWAYS KEEP HANDS AND FEET CLEAR OF MOWER BLADE OR OTHER ROTATING MACHINERY.

**Rewind Starter.** Grasp starter grip as illustrated and pull out cord rapidly to overcome compression and prevent kickback. Repeat if necessary with choke opened slightly. When engine starts open choke gradually.



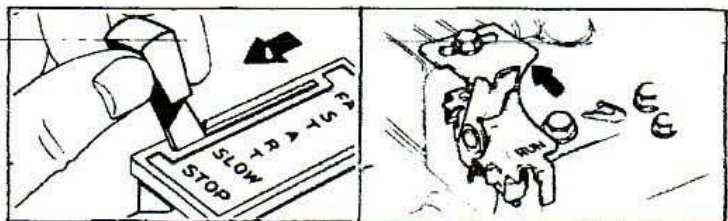
**Rope Starter.** Wind the starter rope around the pulley in direction shown by arrow. Pull the rope with a quick full arm stroke to overcome compression and prevent kickback. Repeat if necessary with choke opened slightly. When engine starts, open choke gradually.



**NOTE:** When using rope starter to crank engine, use caution so knotted end of rope does not strike persons standing nearby.

## TO STOP ENGINE

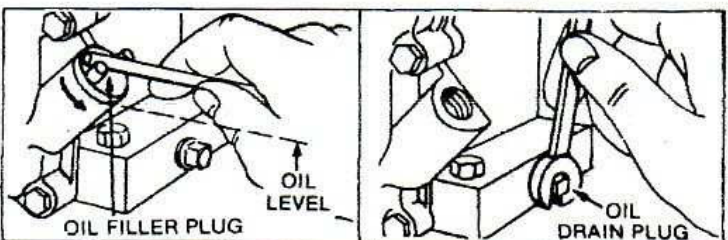
Move engine speed control to "STOP" or "OFF" position.



# MAINTENANCE

**CHECK OIL LEVEL** regularly — after each five hours of operation. BE SURE OIL LEVEL IS MAINTAINED.

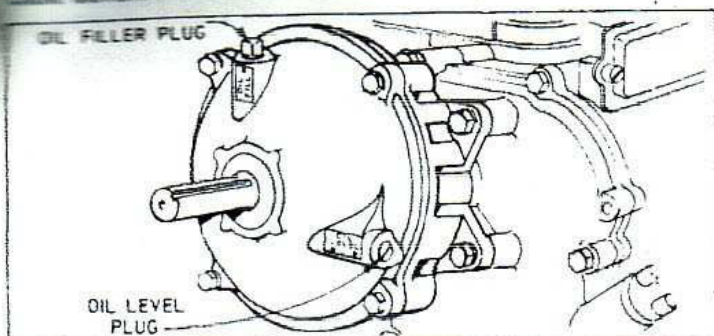
**CHANGE OIL** after first five hours of operation. Thereafter change every 25 hours of operation. Remove oil drain plug and drain oil while engine is warm. Replace drain plug. Remove oil fill plug, oil-minder or cap and dipstick and refill with new oil of proper grade. Replace oil fill plug, oil-minder or cap and dipstick.



**CHANGE OIL (GEAR REDUCTION optional)** Remove oil level plug and oil fill plug. Drain oil every 100 hours of operation. To refill, pour 10W-30 oil into filler hole until it runs out level check hole. Replace both plugs. Oil fill



...must be installed on top of gear



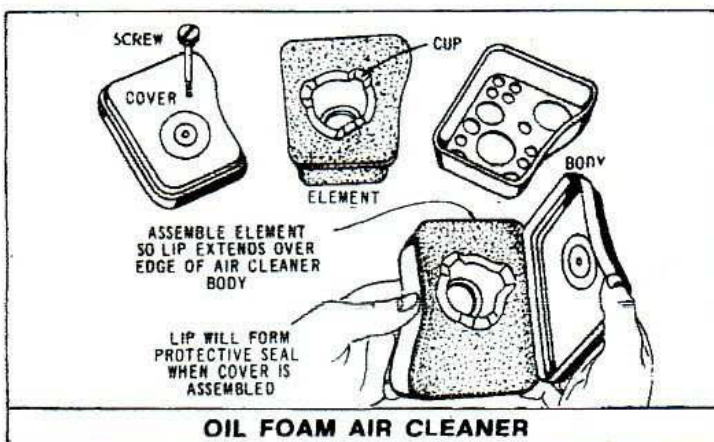
### TO SERVICE AIR CLEANER

#### "OIL FOAM" AIR CLEANER

Clean and re-oil foam element at three month intervals or every 25 hours, whichever occurs first.

NOTE: Service air cleaner more often under dusty conditions.

1. Remove screw.
2. Remove air cleaner carefully to prevent dirt from entering carburetor.
3. Take air cleaner apart and clean.
  - a. WASH foam element in kerosene or liquid detergent and water to remove dirt.
  - b. Wrap foam in cloth and squeeze dry.
  - c. Saturate foam with engine oil. Squeeze to remove excess oil.
4. Reassemble parts and fasten to carburetor securely with screw.



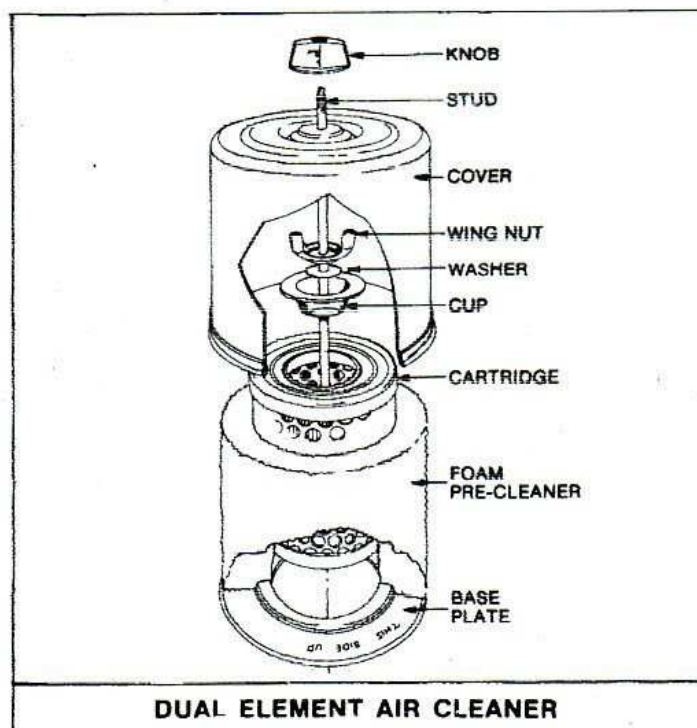
**OIL FOAM AIR CLEANER**

#### DUAL ELEMENT AIR CLEANER (OPTIONAL)

Clean and re-oil foam pre-cleaner at three month intervals or every 25 hours, whichever occurs first.

NOTE: Service more often under dusty conditions.

1. Remove knob and cover.
2. Remove foam pre-cleaner by sliding it off of the paper cartridge.
3. a. Wash foam pre-cleaner in kerosene or liquid detergent and water.  
b. Wrap foam pre-cleaner in cloth and squeeze dry.  
c. Saturate foam pre-cleaner in engine oil. Squeeze to remove excess oil.
4. Install foam pre-cleaner over paper cartridge. Reassemble cover and screw down tight.

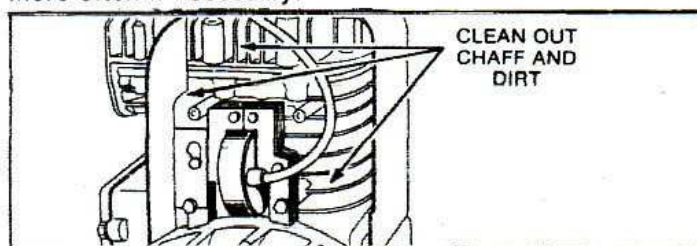


**DUAL ELEMENT AIR CLEANER**

Yearly or every 100 hours, whichever occurs first, remove paper cartridge. Clean by tapping gently on flat surface. If very dirty, replace cartridge, or wash in a low or non-sudsing detergent and warm water solution. Rinse thoroughly with flowing water from inside out until water is clear. Cartridge must be allowed to stand and air dry thoroughly before using. Service more often if necessary.

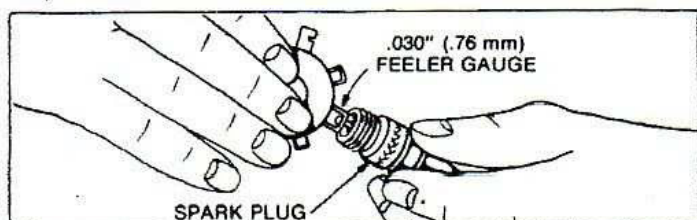
CAUTION: Petroleum solvents, such as kerosene, are not to be used to clean cartridge. They may cause deterioration of the cartridge. DO NOT OIL CARTRIDGE. DO NOT USE PRESSURIZED AIR TO CLEAN OR DRY CARTRIDGE.

**CLEAN COOLING SYSTEM** — Grass, chaff or dirt may clog the rotating screen and the air cooling system, especially after prolonged service cutting dry grass. Yearly or every 100 hours, whichever occurs first, remove the blower housing and clean the areas shown to avoid overspeeding, overheating and engine damage. Clean more often if necessary.



**DANGER:** Periodically clean muffler area to remove all grass, dirt and combustible debris.

**SPARK PLUG** — Clean and reset gap at .030" every 100 hours of operation.





**CAUTION:** Do not blast clean spark plug. Spark plug should be cleaned by scraping or wire brushing and washing with a commercial solvent.

Sparking can occur if wire terminal does not fit firmly on spark plug, or if stop switch vibrates against spark plug. Reform terminal or repair switch if necessary.

**REMOVE COMBUSTION DEPOSITS** every 100-300 hours of operation. Remove cylinder head and cylinder head shield. Scrape and wire brush the combustion deposits from cylinder, cylinder head, top of piston and around valves. Use a soft brush to remove deposits. Re-assemble gasket, cylinder head and cylinder head shield. Turn screws down finger tight with the three longer screws around the exhaust valve, if so equipped. Torque cylinder head screws in a staggered sequence to 140 inch pounds (15.82 Nm).

**SPARK ARRESTER EQUIPPED MUFFLER** — If engine muffler is equipped with spark arrester screen assembly, remove every 50 hours for cleaning and inspection. Replace if damaged.

## ADJUSTMENTS

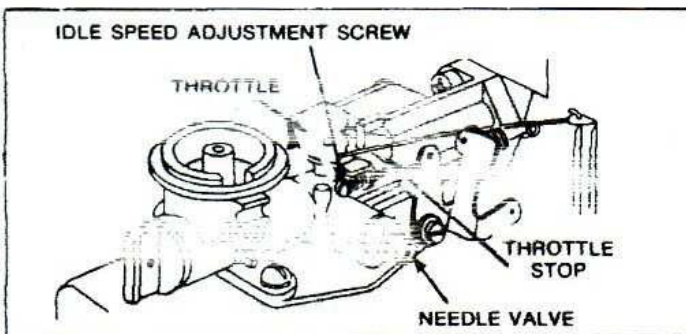
### CARBURETOR ADJUSTMENTS

Minor carburetor adjustment may be required to compensate for differences in fuel, temperature, altitude or load.

**TO ADJUST CARBURETOR** — Turn needle valve clockwise until it just closes.

**CAUTION:** Valve may be damaged by turning it in too far.

Now open needle valve 1½ turns counterclockwise. This initial adjustment will permit the engine to be started and warmed up prior to final adjustment.



**NOTE:** All carburetor adjustments must be made with the air cleaner on engine.

### FINAL ADJUSTMENT

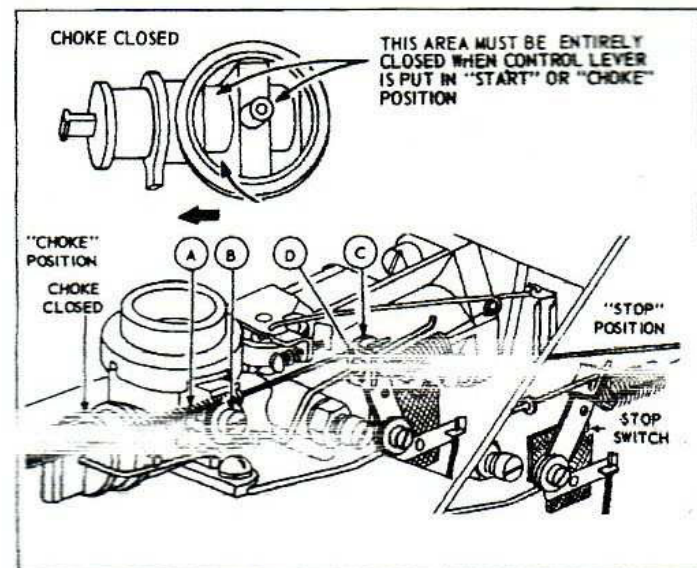
Place governor speed control lever in "FAST" position. Turn needle valve in until engine misfires (clockwise — lean mixture) then turn it out past smooth operating point until engine runs unevenly (rich mixture). Now turn needle valve to the midpoint between rich and lean so the engine runs smoothly. Next, adjust idle RPM. Rotate throttle counterclockwise and hold against stop. Adjust idle speed adjusting screw to obtain 1750 RPM. Release throttle — engine should accelerate without hesitation or sputtering. If engine does not accelerate properly, the carburetor should be re-adjusted, usually to a slightly richer mixture.

### CONTROL ADJUSTMENTS:

The remote control must be properly adjusted to stop, start and operate the engine at maximum speed.

### TO CHECK OPERATION OF CHOKE CONTROLS:

Move remote control lever to "Choke" position. The carburetor choke should be closed.



### To Adjust:

Place remote control lever on equipment in FAST (high speed) position. Loosen control casing clamp screw (B) on carburetor. Move control casing (A) and wire forward or backward until speed lever (C) just touches the choke operating link at (D). Tighten casing clamp screw (B) on carburetor. Recheck operation of controls after adjustment. Move control lever to "STOP" position. Lever should make good contact with stop switch if so equipped. Replace air cleaner.

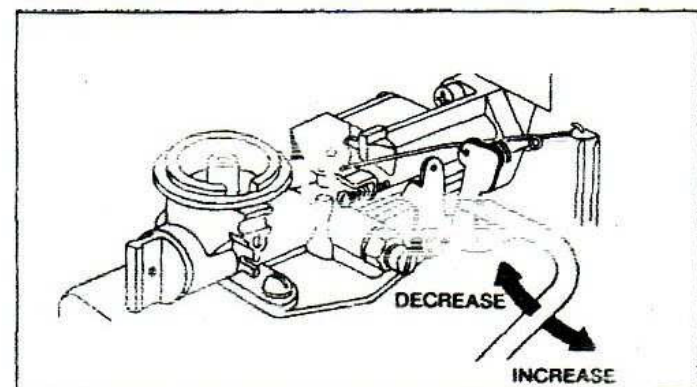
### GOVERNOR SPEED CONTROL LEVER

The acceptable operating speed range is 1800 to 3600 RPM. Idle speed is 1750 RPM. The manufacturer of the equipment on which the engine is used, specifies the top governed no load speed at which the engine may be operated. **DO NOT EXCEED** this speed.

### Standard Control

To increase engine speed, bend tang to lengthen governor spring.

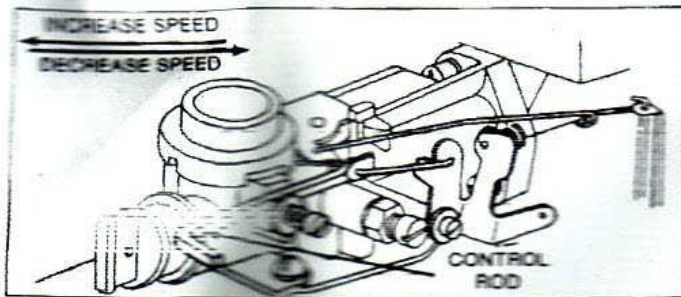
To decrease engine speed, bend tang to shorten governor spring.





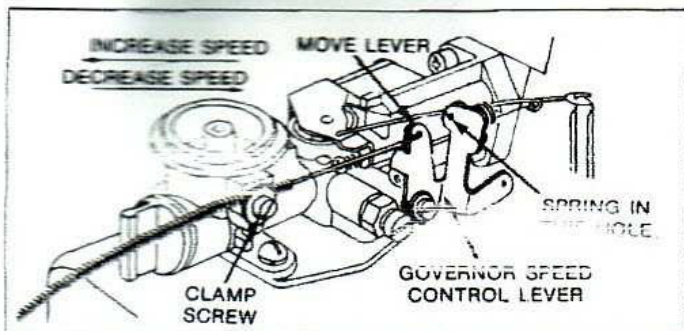
## Manual Friction Control

To increase or decrease engine speed, move control rod as shown.



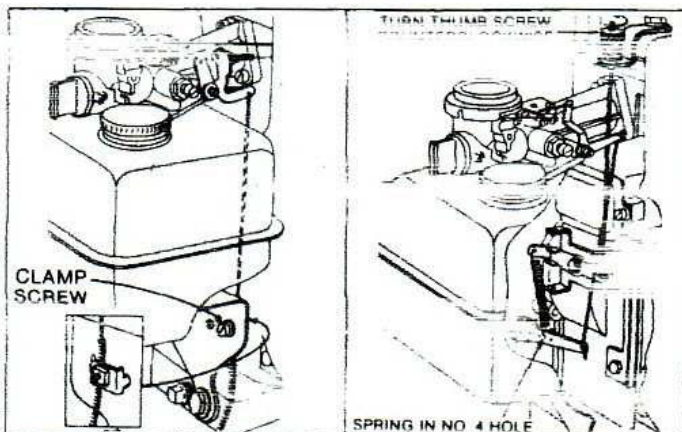
## Remote Control

Controls on powered equipment should move governor speed lever in a direction that will elongate governor spring to increase speed.



## To Adjust:

Loosen clamp screw on carburetor or fuel tank bracket and move casing in or out to obtain proper speed. DO NOT EXCEED maximum speed recommended by manufacturer of your equipment. Retighten screw.



## MECHANICAL GOVERNOR

### To Adjust:

Speed adjusting thumb nut is located on top of engine. To increase speed turn adjusting thumb nut counter-clockwise.

BRIGGS & STRATTON ENGINES ARE MADE UNDER ONE OR MORE OF THE FOLLOWING PATENTS:

28,960	3,149,618	3,276,439	3,526,146	3,625,071	3,831,268	3,968,854
2,999,491	3,194,224	3,305,226	3,552,515	3,600,261	3,892,306	3,971,353
2,999,562	3,236,937	3,457,804	3,572,307	3,745,333	3,901,199	3,991,152
3,114,851	3,242,741	3,465,740	3,625,492	3,736,345	3,961,724	4,168,268
3,118,433	3,252,449					

# GENERAL INFORMATION

This engine is a single-cylinder, L-head, air-cooled type.

## MODEL SERIES 80200 to 81299

Bore	2-3/8" (60.33 mm)
Stroke	1-3/4" (44.45 mm)
Displacement	7.75 cu. in. (127.0 cc)
Horsepower	3.00 Max. @ 3600 RPM
Torque (Ft. Lbs.)	4.6 Max. @ 3100 RPM

The horsepower rating listed is established in accordance with the society of Automotive Engineers Test Code - J607. For practical operation, the horsepower loading should not exceed 85% of this rating. Engine power will decrease 3% for each 1,000 feet (304.8 m) above sea level and 1% for each 10° above 60° F (16° C).

In some areas, local law requires the use of a resistor spark plug so as to suppress ignition signals. If an engine was originally equipped with a resistor spark plug, be sure to use the same type of spark plug for replacement.

## TUNE-UP SPECIFICATIONS

Spark Plug Type	Champion	Autolite	Robert Bosch
Short Plug	CJ-8	235	WS9E
Long Plug	J-8	295	—
Resistor Short Plug	RCJ-8	245	WSR9E
Resistor Long Plug	RJ-8	306	—

Spark Plug Gap	.030" (.76 mm)
Ignition Point Gap	.020" (.51 mm)
Intake Valve Clearance	.005" - .007" (.13 - .18 mm)
Exhaust Valve Clearance	.009" - .011" (.23 - .28 mm)

## STORAGE INSTRUCTIONS

Engines to be stored over 30 days should be completely drained of fuel to prevent gum deposits forming on essential carburetor parts, fuel filter and tank.

NOTE: The use of a fuel additive, such as STA-BIL, or an equivalent, will minimize the formation of fuel gum deposits during storage. Such an additive may be added to the gasoline in the fuel tank of the engine, or to the gasoline in a storage container.

- All fuel should be removed from the tank. Run the engine until it stops from lack of fuel. The small amount of fuel that remains in the sump of the tank should be removed by absorbing it with a clean, dry cloth.
- While engine is still warm, drain oil from crankcase. Refill with fresh oil.
- Remove spark plug, pour one ounce (29.6 cc) of engine oil into cylinder and crank slowly to distribute oil. Replace spark plug.
- Clean dirt and chaff from cylinder, cylinder head fins, blower housing, rotating screen and muffler areas.
- Store in a clean and dry area.